Pittsburg County, Oklahoma COUNTY PURCHASING OFFICE

Pittsburg County Court House McAlester, Oklahoma Phone: (918) 423-4934

INVITATION TO BID

PLEASE REVIEW TERMS AND CONDITIONS ON REVERSE SIDE RELATING TO SUBMISSION OF THIS BID. Notarized Affidavit completions and signature required on reverse side.		DATE ISSU	5-Dec-11	
BID NUMBER		BID CLOSING DATE AND HOUR	REQUIRED	DELIVERY DATE
Bid # 1	10	December 19, 2011 @ 10:00AM		Days after award of Purchase Order
TERMS:			DATE OF [DELIVERY:
Item Qua	unit of issue	DESCRIPTION	Unit Price	Total
		Pittsburg County wishes to advertise for the McAlester Fire Department to purchase by sealed bids the following: Ten (10) or more sets of Bunker Gear for Structural Firefighting, with funds provided by County Fire Tax Dollars PLEASE BID BY PRICE PER SET SEE SPECIFICATIONS ATTACHED.		

TERMS AND CONDITIONS

- Sealed bids will be opened in the Commissioner's Conference Room, Pittsburg County Courthouse, McAlester, Oklahoma, at the time and date shown on the invitation to bid form.
- 2. Late bids will not be considered. Bids must be received in sealed envelopes (one to an envelope) with bid number and closing date written on the outside of the envelope.
- 3. Unit prices will be guaranteed correct by the bidder.
- 4. Firm prices will be F.O.B. destination.
- 5. Purchases by Pittsburg County, Oklahoma, are not subject to state or federal taxes.
- 6. This bid is submitted as a legal offer and any bid when accepted by the County constitutes a firm contract.
- 7. Oklahoma laws require each bidder submitting a bid to a county for goods or services to furnish a notarized sworn statement of non-collusion. A form is supplied below.
- 8. Bids will be firm until delivered.

(DATE)

AFFIDAVIT: I, the undersigned, of lawful age, being first duly sworn on oath say that he (she) is the agent authorized by the bidder to submit the above bid. Affiant further states that the bidder has not been a party to any collusion among bidders in restraint of freedom of competition by agreement to bid at a fixed price or to refrain from bidding; or with any state official or employee as to quantity; quality or price in the prospective contract or any other terms of said prospective contract; or in any discussions between bidders and any state official concerning exchange of money or other thing of value for special consideration in the letting of a contract; that the bidder/contractor has not paid, given or donated or agreed to pay, give or donate to any officer or employee of the State of Oklahoma (or other entity) any money or other thing of value, either directly or indirectly in the procuring of the award of a contract pursuant to this bid.

scribed and sworn before this2011	day (seal)	
	Firm:	
My commission expires	AND THE PROPERTY OF THE PROPER	Title:
	Address:	Phone:
NOTARY PUBLIC (CLERK OR JUDGE)	City:	State
		7in

NOTE: Other terms and conditions can be added at the discretion of the county officers.

RESOLUTION TO ADVERTISE

The Board of County Commissioners met in regular session on December 5, 2011.

WHEREAS, Pittsburg County wishes to advertise for the McAlester Fire Department to purchase by sealed bids the following:

Ten (10) or more sets of Bunker gear for Structural firefighting, with funds provided by County Fire Tax Dollars.

A bid package containing an "Invitation to Bid" are available at the Pittsburg County Clerk's Office, Pittsburg County Courthouse, 115 E. Carl Albert Parkway, McAlester, Ok. 74501.

THEREFORE, each competitive bid submitted to the Board of County Commissioners must be accompanied by an Affidavit for filing with the Competitive Bid Form, as required by 61 O.S. §138.

Sealed bids will be received and filed with the County Clerk and opened on Monday, December 19, 2011 at 10:00 a.m., at the Pittsburg County Commissioners Conference Room, Pittsburg County Courthouse. 115 E. Carl Albert Parkway, McAlester, OK. 74501. Contract will be awarded to the lowest or best bidder. The Board of County Commissioners reserves the right to reject any and all bids and re-advertise.

BOARD OF COUNTY COMMISSIONERS PITTSBURG COUNTY, OKLAHOMA

Chairman

ATTEST:

Janier Barke

Member

County Clerk

GENERAL SPECIFICATIONS PROTECTIVE JACKET AND TROUSERS FOR STRUCTURAL FIRE FIGHTING

SCOPE	on these and the second
This specification details design and materials criterial body, excluding head, hands, feet, against adverse fighting. All materials and construction will meet or exc OSHA for structural fire fighters protective clothing.	environmental effects during structural fire
Comply	Exception
SIZING	
The jacket length shall be measured from the juncture of the and shall measure 32 inches long.	ne collar and back panels to the hem of the jacket
The jacket shall be available in male and female pattern increments, and shall range from a small size of 30 to a larmedium, large, etc., will not be considered acceptable.	s in even size chest measurements of two inch rge size of 68. Generalized sizing, such as small,
Comply _	Exception
OUTER SHELL MATERIAL - JACKETS AND TROUSERS	\$
The "PBI® MATRIX" outer shell shall be TENCATE GEN plain weave outer shell fabric reinforced with a network of y filament and one ply of 60/40 Kevlar®/PBI spun yarn in a "7½ oz. per square yard. The shell material must be treadurable water-repellent finish that also enhances abrasion with an option for black. Bids offering a 600 denier Mat SST™ will not be considered.	yarns each containing one ply of 400 denier Kevlar "Matrix Technology" with an approximate weight of ted with SST™ (SUPER SHELLTITE) which is a resistance. Color of garments to be natural/gold,
OPTIONAL SHELL: The outer shell shall be constructed aramid/PBO blend with an approximate weight of 7½ oz material must be treated with SST™ (SUPER SHELLTITE enhances abrasion resistance. Color of garments to be go SST™ will not be considered.	z. per square yard in a ripstop weave. I he shell E) which is a durable water-repellent finish that also
Comply	Exception
THERMAL INSULATING LINER - JACKET AND TROUS	ERS

The thermal liner shall be constructed of TENCATE "CALDURA® SL2"; one layer of 1½ oz. and one layer of 2.3 oz. per square yard E-89 spunlaced Nomex®/Kevlar® aramid blend, quilt stitched to a 3.9 oz. per square yard combination spun/filament Caldura® face cloth, with a finished weight of approximately 7.6 oz. per square yard. A 7 inch by 9 inch pocket, constructed of self material and lined with moisture barrier material, shall be affixed to the inside of the jacket thermal liner on the left side by means of a lock stitch. The thermal liner shall be attached to the moisture barrier and bound together by bias-cut Neoprene coated cotton/polyester around the perimeter. This provides superior abrasion resistance to the less expensive, less

durable "stitch and turn" method. Further mention of "Thermal Liner" in this specification shall refer to this section.

or:

The thermal liner shall be constructed of TENCATE "QUANTUM 3DTM" (2 layer); a 100% Nomex[®] spun/filament GoldcheckTM face cloth with WickwellTM Plus finish quilted to one flat layer and one three dimensional layer of Nomex[®]/Kevlar[®] spunlace with a finished weight of approximately 7.7 oz. per square yard. A 7 inch by 9 inch pocket, constructed of self material and lined with moisture barrier material, shall be affixed to the inside of the jacket thermal liner on the left side by means of a lock stitch. The thermal liner shall be attached to the moisture barrier and bound together by bias-cut Neoprene coated cotton/polyester around the perimeter. This provides superior abrasion resistance to the less expensive, less durable "stitch and turn" method. Further mention of "Thermal Liner" in this specification shall refer to this section.

Comply	Exception
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MOISTURE BARRIER - JACKETS AND TROUSERS

W.L. GORE "CROSSTECH®" Type 2C 2-layer moisture barrier material shall be a 5.0 oz. per square yard two-layer laminate comprised of a bicomponent membrane and a 3.2 oz. per square yard Nomex® IIIA woven pajama check substrate. The bicomponent membrane shall be comprised of an expanded PTFE (polytetrafluoroethylene, for example Teflon) matrix having a continuous hydrophilic (i.e. water loving) and oleophobic (i.e. oil hating) coating that is impregnated into the matrix. The moisture barrier material shall meet all moisture barrier requirements of NFPA 1971-2007 edition, which includes water penetration resistance, viral penetration resistance, and common chemical penetration resistance. The moisture barrier shall be bound along the edges with Bias-Cut Neoprene-coated cotton/polyester binding. Further mention of "Specified Moisture Barrier" in this specification shall refer to this section.

<u>~</u>	Comply	Exception

SEALED MOISTURE BARRIER SEAMS

All moisture barrier seams shall be sealed with a minimum 1 inch wide sealing tape. One side of the tape shall be coated with a heat activated glue adhesive. The adhesive side of the tape shall be oriented toward the moisture barrier seam. The adhesive shall be activated by heat and the sealing tape shall be applied to the moisture barrier seams by means of pressure exerted by rollers for that purpose.

Comply	Exception
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METHOD OF THERMAL LINER/MOISTURE BARRIER ATTACHMENT FOR JACKETS AND TROUSERS

The thermal liner and moisture barrier shall be completely removable from the jacket shell. Two strips of 5/8 inch wide flame resistant FR Velcro® fastener tape shall secure the thermal liner/moisture barrier to the outer shell along the length of the neck line under the collar (see Collar section). The remainder of the thermal liner/moisture barrier shall be secured with a minimum of four snap fasteners appropriately spaced on each jacket facing and four snap fasteners at each sleeve end.

The thermal liner and moisture barrier shall be completely removable from the trouser shell. Nine snap fasteners shall be spaced along the waistband to secure the thermal liner/moisture barrier to the shell. The legs of the thermal liner/moisture barrier shall be secured to the shell by means of two snap fasteners per leg.

ComplyException
THERMAL PROTECTIVE PERFORMANCE
The assembled garment, consisting of an outer shell, moisture barrier, and thermal liner, shall exhibit a TPP (Thermal Protective Performance) rating of not less than 35.
ComplyException
STITCHING
The outer shell shall be assembled using stitch type #301, #401, and #516. The thermal liners and moisture barriers shall be assembled using stitch type #301, #401, #504, #514, and #516. Stitching in all seams shall be continuous. There shall be no joined stitching in midseam. All major A outer shell structural seams, major B structural liner seams, shall have a minimum of 8 to 10 stitches per inch.
ComplyException
JACKET CONSTRUCTION
BODY
The body of the shell and AXTION liner system shall be constructed of three separate panels consisting of two front panels and one back panel. The body panels shall be shaped so as to provide a tailored fit thereby enhancing body movement and shall be joined together by double stitching with Nomex® thread. One-piece outer shells shall not be acceptable.
ComplyException
DRAG RESCUE DEVICE (DRD)
A Firefighter Drag Rescue Device shall be installed in each jacket. The ends of a 1½ inch wide strap, constructed of black Kevlar® with a red Nomex® center stripe, will be sewn together to form a continuous loop. The strap will be installed in the jacket between the liner system and outer shell such that when properly installed will loop around each arm. The strap will be accessed through a portal between the shoulders on the upper back where it is secured in place by a FR Velcro® strap. The access port will be covered by an outside flap of shell material, with beveled corners designed to fit between the shoulder straps of an SCBA. The flap will have a NFPA-compliant 3M Scotchlite™ reflective logo patch sewn to the outside to clearly identify the feature as the DRD (Drag Rescue Device). The DRD shall not extend beyond the outside flap. This device provides a quickly deployed means of rescuing a downed firefighter. Flimsy, ropestyle DRD straps will not be considered.
ComplyException
SEPARATING LINER SYSTEM (JKT)
The combined moisture barrier and the thermal liner shall be completely removable for the jacket. The thermal liner and moisture barrier layers of the AXTION liner system shall be constructed in such a way as to

allow the layers to separate for improved air flow, drying and interior service and replacement. The thermal liner and moisture barrier layers shall be stitched together at the sleeve cuff ends and hem of the rear body panels only. The leading edges and hem of the left and right front body panels of the thermal liner and moisture barrier layers shall fasten together with snap fasteners. The snap fasteners shall be evenly spaced along the opening edge of the layers and set in bias-cut reinforcement fabric. The neck area of the liner

system shall attach up inside the outer shell collar with two strips of $\frac{\pi}{8}$ inch wide flame resistant FR Velcro fastener tape on the front and rear of the collar. Loop fastener tape installed along the neck of the thermal liner will secure to hook fastener tape installed along the front inside edge of the top collar. Hook fastener tape installed along the neck of the moisture barrier layer of the liner system will extend upward into the underside of collar and attach to the loop fastener tape installed along the full length of the inside back layer of the collar. The outside perimeter of the AXTION liner moisture barrier and thermal liner layers shall be bound with a Bias-Cut Neoprene coated cotton/polyester binding for a finished appearance that prevents fraying and wicking of contaminants. Stitching used to secure the thermal liner and moisture barrier in place of the Neoprene shall not be considered since stitching is not able to provide the same level of abrasion resistance.

resistance.
ComplyException
RETROREFLECTIVE FLUORESCENT TRIM
The retroreflective fluorescent trim shall be lime/yellow 3M Scotchlite™ Triple Trim (L/Y borders with silver center).
Each jacket shall have an adequate amount of retroreflective fluorescent trim affixed to the outside of the outer shell to meet the requirements of NFPA #1971 (2007 edition) and OSHA. The trim shall be in the following widths and shall be NYC style; 3 inch wide stripes - around the bottom of the jacket within approximately 1 inch of the hem, around the back and chest area approximately 3 inches below the armpit, around each sleeve above the elbow.
ComplyException
REINFORCED TRIM STITCHING All reflective trim is secured to the outer shell with Nomex® thread, using a locking chain stitch protected by TrimTrax™. This strip of 3/32-inch strong, durable, flame resistant black Kevlar cording provides a bed for the stitching along each edge of the retroreflective fluorescent trim surface and affords extra protection for the thread from abrasion. TrimTrax™ has been proven to be 5 to 7 times more durable than single or even double rows of stitching, significantly reducing maintenance costs and providing more value and a longer service life. Two rows of stitching used to attach the trim in place of the TrimTrax™ shall be considered an unacceptable alternative, since it has been proven that the two rows of stitching has insignificant impact or wear life. All trim ends shall be securely sewn into a seam for a clean finished appearance
ComplyException
SEWN ON RETROREFLECTIVE LETTERING
Each jacket may have 2" or 3" lime/yellow 3M Scotchlite™ lettering.
ComplyException

OPTIONAL LETTER PATCHES

Sew-On Letter Patch

Lettering may be on a Sewn-on letter Patch. The sewn-on letter patch shall be constructed of a layer of outer shell material.

Hanging Letter Patch

Lettering on Row G may be on a Hanging letter Patch. The Hanging letter patch shall be constructed of a double layer of outer shell material. The letter patch will attach to the rear inside hem of the jacket with a

combination of snap fasteners and FR Velcro	bhook & loop fastener tape.

Comply	Exception

COLLAR & FREE HANGING THROAT TAB

The collar shall consist of a four-layer construction and be of two-piece design. The collar shall have a minimum of 3 rows of quilting. The outer layers shall consist of outer shell material, with two-layers of specified moisture barrier sandwiched in between (see Moisture Barrier section). The rear inside ply of moisture barrier shall be sewn to the collar's back layer of outer shell at the edges only. The forward inside ply of moisture barrier shall be sewn to the inside of the collar at the edges only. The multi-layered configuration shall provide protection from water and other hazardous elements. The collar shall be of two piece design with the left and right halves of all component materials joined in the center by stitching, thereby permitting the collar to retain its proper shape and roll. The collar shall be minimum 31/2 inches high and graded to size. The leading edges of the collar shall extend up evenly from the leading edges of the jacket front body panels so that no gap occurs at the throat area. The collar's back layers of outershell and moisture barrier shall be joined to the body panels with two rows of stitching. Inside the collar, above the rear seam where it is joined to the shell shall be a strip of % inch wide FR Velcro® hook fastener tape running the full length of the collar. The collar's front layers of moisture barrier and outershell shall have an additional strip of % inch wide hook fastener tape stitched to the inside lower edge and running the full length of the collar. These two inside strips of % inch wide FR Velcro® hook fastener tape sewn to the underside of the collar shall engage corresponding pieces of flame resistant loop fastener tape at the front and back neck area of the liner system.

The throat tab shall be a scoop type design and constructed of two plies of outer shell material with two center plies of moisture barrier material. The throat tab shall measure not less than 4 inches wide at the center tapering to 2 inches at each end with a total length of approximately 9 inches. The throat tab will be attached to the right side of the collar by a 1 inch wide by 1½ inch long piece of Nomex® twill webbing. The throat tab shall be secured in the closed and stowed position with flame resistant FR Velcro® fastener tape. The flame resistant FR Velcro® fastener tape shall be oriented to prevent exposure to the environment when the throat tab is in the closed position. Two 1½ inch by 3 inch pieces of FR Velcro® loop fastener tape shall be sewn vertically to the inside of each end of the throat tab. Corresponding pieces of FR Velcro® hook fastener tape measuring 1 inch by 3 inches shall be sewn horizontally to the leading outside edge of the collar on each side, for attachment and adjustment when in the closed position and wearing a breathing apparatus mask. In order to provide a means of storage for the throat tab when not in use, a 1 inch by 3 inch piece of FR Velcro® hook fastener tape shall be sewn horizontally to the inside of the throat tab immediately under the 1½ inch by 3 inch pieces of FR Velcro® loop fastener tape. The collar closure strap shall fold in half for storage with the FR Velcro® loop fastener tape engaging the FR Velcro® hook fastener tape. A hanger loop constructed of a double layer of outer shell material shall be sewn to the top of the collar at the center.

Comply	Exception
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AXTION BACK

The jackets shall include inverted pleats to afford enhanced mobility and freedom of movement in addition to that provided by the AXTION sleeves. The outer shell shall have two inverted pleats (one each side) installed on either side of the back body panel. The inverted pleats shall begin at the top of each shoulder and extend vertically down the sides of the jacket to the hem. Maximum expansion of the pleats shall occur at the shoulder area and taper toward the hem.

The thermal liner shall have a single inverted pleat located at the upper middle of the back, corresponding to the added length in the shell provided by the AXTION back pleats. It will be designed to expand with the outer shell pleats to provide maximum expansion.

The moisture barrier shall be designed with darts corresponding to the added length in the shell provided by the AXTION back pleats. The darts are positioned at the shoulder blades of the moisture barrier, outside of the SCBA straps, and work together with the outer shell and the thermal liner pleats in the AXTION back providing maximum expansion.
ComplyException
JACKET FRONT
The jacket shall incorporate separate facings to ensure there is no interruption in thermal or moisture protection in the front closure area. The facings shall measure 2½ inches wide, extend from collar to hem, and be double stitched to the underside of the outer shell at the leading edges of the front body panels. A breathable moisture barrier material shall be sewn to the jacket facings and configured such that it is sandwiched between the jacket facing and the inside of the respective body panel. The breathable film side shall face inward to protect it. Jackets that use "false facings" shall be considered unacceptable. The thermal liner and moisture barrier assembly shall be attached to the jacket facings by means of snap fasteners.
ComplyException
STORM FLAP
A rectangular storm flap measuring 3½ inches (6 inches for hook&dee inside/FR Velcro® outside closure; aka #7C) wide and 24 inches long shall be centered over the left and right body panels to ensure there is no interruption in thermal or moisture protection in the front of the jacket. The outside storm flap shall be constructed of two plies of outer shell material with a center ply of breathable moisture barrier material. The outside storm flap shall be double stitched to the right side body panel and shall be reinforced at the top and bottom with bartacks.
ComplyException
STORM FLAP AND JACKET FRONT CLOSURE SYSTEM
The jacket shall be closed by means of (zipper and FR Velcro [®] tape; aka #8C) a 22 inch size #10 heavy duty high-temp smooth-gliding YKK Vislon ^{™®} zipper on the jacket fronts and flame resistant FR Velcro [®] fastener tape on the storm flap. The teeth of the zipper shall be mounted on black Nomex [®] tape and shall be sewn into the respective jacket facings. The storm flap shall close over the left and right jacket body panels and shall be secured with flame resistant FR Velcro [®] fastener tape. A 1½ inch by 24 inch piece of FR Velcro [®] loop fastener tape shall be installed along the leading edge of the storm flap on the underside with four rows of stitching. A corresponding 1½ inch by 23 inch piece of FR Velcro [®] hook fastener tape shall be sewn with four rows of stitching to the front body panel and positioned to engage the loop fastener tape when the storm flap is closed over the front of the jacket.
ComplyException

CARGO/HANDWARMER EXPANSION (BELLOWS) POCKETS

Each jacket front body panel shall have a 2 inch deep by 8 inch wide by 8 inch high expansion pocket double stitched to it and shall be located such that the bottom of the pockets are at the bottom of the jacket for full functionality when used with an SCBA. Retroreflective trim shall run over the bottom of the pockets so as not to interrupt the trim stripe. Two rust resistant metal drain eyelets shall be installed in the bottom of each expansion pocket to facilitate drainage of water. The lower half of the pocket shall be reinforced with an extra layer of outer shell material on the inside. The pocket flaps shall be rectangular in shape, constructed of two layers of outer shell material and shall measure 3 inches deeper than the pocket expansion and ½ inch wider than the pocket. The upper pocket corners shall be reinforced with proven backtacks, and pocket flaps shall be reinforced with bartacks. The pocket flaps shall be closed by means of flame resistant FR Velcro[®]

fastener tape. Two pieces of 1 ½ inch by 3 inch FR Velcro® hook fastener tape shall be installed vertically on the inside of each pocket flap (one piece on each end). Two corresponding pieces of 1 ½ inch by 3 inch FR Velcro® loop fastener tape shall be installed horizontally on the outside of each pocket near the top (one piece on each end) and positioned to engage the hook fastener tape. Retroreflective trim shall run over the bottom of the pockets so as not to interrupt the trim stripe.

Additionally, a separate hand warmer pocket compartment will be provided <u>under</u> the expandable cargo pocket. This compartment will be accessed from the rear of the pocket and shall be lined with Nomex[®] Fleece for warmth and comfort.

Comply	Exception
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RADIO POCKET

Each jacket shall have a pocket designed for the storage of a portable radio. This pocket shall be of box type construction, double stitched to the coat, and shall have one drainage eyelet in the bottom of the pocket. The pocket flap shall be constructed of two layers of outer shell material measuring approximately 5 inches deep and ¼ inch wider than the pocket. The pocket flap shall be closed by means of flame resistant FR Velcro® fastener tape. A 1½ inch by 3 inch piece of FR Velcro® hook fastener tape shall be installed vertically on the inside of the pocket flap beginning at the center of the bottom of the flap. A 1½ inch by 3 inch piece of FR Velcro® loop fastener tape shall be installed horizontally on the outside of the pocket near the top center and positioned to engage the hook fastener tape. In addition, the entire inside of the pocket shall be lined with neoprene coated cotton/polyester impermeable barrier material to ensure that the radio is protected from the elements. The impermeable barrier material shall also be sandwiched between the two layers of outer shell material in the pocket flap for added protection. The radio pocket shall measure approximately 3 inches deep by 3½ inches wide by 9 inches high and shall be installed on the left chest.

	Comply	Exception	
MICROPHONE STRAP			
A strap shall be constructed to he ends only. The microphone strandouble layer outer shell material.	nold a microphone for ap shall be mounted	r a portable radio. It sha I above the radio pocket	Il be sewn to the coat at the and shall be constructed of
· ·	Comply	Exception	

"SURVIVOR" FLASHLIGHT HOLDER

Each jacket shall be equipped with a "Survivor" flashlight holder. An inward facing metal safety hook/coat snap shall be triple riveted in a vertical position to the upper chest. The inward facing snap hook will accommodate the clip portion of the flashlight. Below the coat hook will be a strap constructed of outer shell material measuring approximately 2½ inches high and 9 inches wide, and will hold the barrel of the flashlight. The lower strap will be equipped with a 1½ inch by 2½ inch flame resistant FR Velcro® closure at the front of the strap to facilitate easy removal of the flashlight. There shall be approximately 3 inches between the upper snap hook and lower strap. The "Survivor" flashlight holder shall be sewn to the jacket on the right chest.

Comply	Exception

OPTIONAL COAT SNAP

Each jacket may be equipped with a Coat Snap. An inward facing safety hook/coat snap shall be triple riveted in a vertical position to the upper chest. The inward facing metal snap hook will accommodate the clip portion of the flashlight. The location of the Coat Snap shall be determined at the time of the order.

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AXTION SLEEVES
The sleeves shall be of two piece construction, having an upper and a lower sleeve. The sleeve seams shall be of a double needle seam construction and shall be contoured to follow the natural flex of the arm at rest. Both the under and upper sleeve shall be graded in proportion to the chest size. For unrestricted movement, on the underside of each sleeve there shall be two outward facing pleats located on the front and back portion of the sleeve on the shell and thermal liner. On the moisture barrier, the system will consist of two darts, rather than pleats, to allow added length in the under sleeve. The moisture barrier darts will be seam sealed to assure liquid resistance integrity
The pleats shall expand in response to upper arm movement, and shall fold in on themselves when the arms are at rest. This expansion shall allow for greater multi-directional mobility and flexibility in the shoulder and arm areas, with little restriction or coat rise. Neither stove-pipe nor raglan-style sleeve designs will be considered acceptable.
ComplyException
SLEEVE CUFF REINFORCEMENTS
The sleeve cuffs shall be reinforced with black suede leather or a layer of black Dragonhide™ material. The cuff reinforcements shall not be less than 2 inches in width and folded in half, approximately one half inside and one half outside the sleeve end for greater strength and abrasion resistance. The cuff reinforcement shall be double stitched to the sleeve end for a total of four rows of stitching. This independent cuff provides an additional layer of protection over a turned and stitched cuff. Coats finished with a turned and stitched cuff do not provide the same level of abrasion resistance and will be considered unacceptable.
Black Dragonhide™ material or gray suede leather are also available cuff reinforcements.
ComplyException
WRISTLETS / ELASTICIZED ADJUSTABLE SLEEVE WELLS
Each jacket shall be equipped with Nomex® hand and wrist guards (over the hand) not less than 7 inches in length and of double thickness. A separate thumbhole with an approximate diameter of 2 inches shall be recessed approximately 1 inch from the leading edge. Nomex® knit is constructed of 96% Nomex and 4% Spandex for shape retention.
The wristlets shall be sewn to the end of the liner sleeves. Flame resistant neoprene coated cotton/polyester impermeable barrier material shall be sewn to the inside of the sleeve shell approximately 5 inches from the sleeve end and extending toward the cuff forming the sleeve well. The neoprene sleeve well shall form an elasticized cuff end with an FR Velcro® tab providing a snug fit at the wrist and covering the knit wristlet. This sleeve well configuration serves to prevent water and other hazardous elements from entering the sleeves when the arms are raised. The neoprene barrier material shall also line the inside of the sleeve shell from the cuff to a point approximately 5 inches back, where it joins the sleeve well and is double stitched to the shell. Four Nomex® snap tabs will be sewn into the juncture of the sleeve well and wristlet. The tabs will be spaced equidistant from each other and shall be fitted with female snap fasteners to accommodate corresponding male snaps in the liner sleeves. This configuration will ensure there is no interruption in protection between the sleeve liner and wristlet.
ComplyException

LINER ELBOW THERMAL ENHANCEMENT

An additional layer of thermal liner material shall be sewn to the elbow area of the liner system for added protection at contact points and increased thermal insulation in this high compression area. The elbow thermal enhancement layers shall be sandwiched between the thermal liner and moisture barrier layers of the liner system and shall be stitched to the thermal liner layer only. Finished dimension shall be 5" x 7". All edges shall be finished. Thermal scraps shall not be substituted for full-cut fabric padding.
ComplyException
LINER SHOULDER AND UPPER BACK THERMAL ENHANCEMENT
An additional layer of thermal liner material shall be used to increase thermal insulation in the upper back, front and shoulder area of the liner system. This full-cut thermal enhancement layer shall drape over the top of each shoulder extending from the collar to the sleeve/shoulder seam, down the front approximately 5 inches from the juncture of the collar down the back to a depth of 7½ inches to provide greater CCHR protection in this high compression area. The upper back, front and shoulder thermal enhancement layers shall be sandwiched between the thermal liner and moisture barrier layers of the liner system and shall be stitched to the thermal liner layer only. The thermal enhancement layer shall have finished edges. Thermal scraps shall not be substituted for full-cut fabric padding. Smaller CCHR reinforcements shall not be considered acceptable since they provide far less area of coverage.
ComplyException
EMBROIDERED AMERICAN FLAG - RIGHT SLEEVE
Each jacket shall have a Nomex® embroidered American flag that measures approximately 2½ inches high by 3½ inches wide. Per Military protocol the field of stars shall be to the top right corner for installation on the right sleeve. Flags made of fabric other than Nomex® shall be considered unacceptable.
ComplyException
TROUSER CONSTRUCTION
BODY
The body of the shell shall be constructed of four separate body panels consisting of two front panels and two back panels. The body panels shall be shaped so as to provide a tailored fit, thereby enhancing body movement, and shall be joined together by double stitching with Nomex® thread. The body panels and seam lengths shall be graded to size to assure accurate fit in a broad range of sizes.
The front body panels will be wider than the rear body panels to provide more fullness over the knee area. This is accomplished by rolling the side leg seams (inside and outside) to the rear of the pant leg beginning at the knee. The slight taper will prevent premature wear of the side seams by pushing them back and away from the primary high abrasion areas encountered on the sides of the lower legs.
ComplyException
LINER ACCESS OPENING (TROUSER)

The thermal liner and moisture barrier layers of the trouser liner system shall be constructed in such a way as to allow an access opening for interior inspection, service and replacement. The thermal liner and moisture barrier layers shall be stitched together at the front fly for security and prevention of inadvertent use of one layer without the other. The liner system shall have a reinforcement of black Nomex[®] Twill webbing sewn to the bottom of the fly opening. This reinforcement will serve to prevent the liner from tearing in that area from the constant donning and doffing of the trousers.

The liner system of the trouser shall incorporate an opening at the right side of the waist, a minimum of 11 inches, for the purpose of inspecting the integrity of the trouser liner system.
ComplyException
SIZING
The trousers shall be available in even size waist measurements of two inch increments and shall be available in a range of sizes from 24 to 68. The trouser inseam measurement shall be available in two inch increments. Generalized sizing, such as small, medium, large, etc., will not be considered acceptable. Sizing specifically for women shall also be available.
ComplyException
RETROREFLECTIVE FLUORESCENT TRIM
The trousers shall have a stripe of retroreflective fluorescent trim encircling each leg below the knee to comply with the requirements of NFPA #1971 (2007 revision) in 3 inch lime/yellow 3M Scotchlite™ Triple Trim (L/Y borders with silver center). Bottom of trim band shall be located approximately 3" above cuff.
ComplyException
REINFORCED TRIM STITCHING All reflective trim is secured to the outer shell with Nomex® thread, using a locking chainstitch protected by TrimTrax™ system. This strip of 3/32-inch strong, durable, flame resistant black Kevlar cording provides a bed for the stitching along each edge of the retroreflective fluorescent trim surface and affords extra protection for the thread from abrasion. TrimTrax™ has been proven to be 5 to 7 times more durable than single or even double rows of stitching, significantly reducing maintenance costs and providing more value and a longer service life. Two rows of stitching used to attach the trim in place of the TrimTrax™ shall be considered an unacceptable alternative, since it has been proven that the two rows of stitching has insignificant impact on wear life. All trim ends shall be securely sewn into a seam for a clean finished appearance.
ComplyException
SEPARATING LINER SYSTEM (TROUSER)
The thermal liner and moisture barrier layers shall fasten together at the waist with snap fasteners and at the cuffs with full circumference FR Velcro® hook & loop fastener tape and two snap fasteners. The snap fasteners shall be evenly spaced along the openings and set in bias-cut Neoprene reinforcement fabric. The waist and cuff perimeters of the moisture barrier and thermal liner layers shall be bound along the edges with a neoprene-coated cotton/polyester binding for a finished appearance that prevents wicking of contaminants.
ComplyException
ELASTICIZED WAISTBAND

The trouser design facilitates the transfer of the weight of the trouser to the hips instead of the shoulders and suspenders. The two rear outer-shell body panels, beginning at the trouser side seams, shall incorporate an elasticized waistband. The rear elasticized waistband shall be integral to the shell of the pant and the elasticized portion shall be covered in an aramid fabric.

The waist area of the trousers shall incorporate an independent stretch waistband on the inside with a separate piece of black aramid outer shell material cut on the bias (diagonally) measuring not less than 1

1 6 5 1 5 6 1	two inches in width. Neoprene coated cotton/polyester shall be sewn to the back of the waistband as a reinforcement to create a three-layer protection. The top edge of the waistband reinforcement shall be double stitched to the outer shell at the top of the trousers. The lower edge of the waistband shall be serged and unattached to the shell to accept the thermal liner and moisture barrier. The top of the thermal liner and moisture barrier shall be secured to the underside of the waistband reinforcement so as to be sandwiched between the waistband reinforcement and outer shell to reduce the possibility of liner detachment while donning and to avoid pass through of snaps from the outer shell to the inner liner. The independent waistband construction affords greater comfort and fit than a turned and stitched method. Trousers that do not include an independent waistband only serve to save the manufacturer both money and labor and shall be considered unacceptable.
	ComplyException
	EXTERNAL / INTERNAL FLY FLAP
	The trousers will have a vertical outside fly flap constructed of two layers of outer shell material, with a layer of moisture barrier material sandwiched between. The fly flap shall be double stitched to the left front body panel and shall measure approximately 2 ½ inches wide by 10 inches long and reinforced with bartacks at the base. An internal fly flap constructed of one layer of outer shell material, thermal liner and specified moisture barrier, measuring approximately 2 inches wide by 10 inches long, shall be sewn to the leading edge of the right front body panel. The inside of the right front body panel shall be thermally enhanced directly under the outside fly with a layer of moisture barrier and thermal liner material.
	The underside of the outside fly flap shall have a 1½ inch wide piece of FR Velcro® loop fastener tape quadruple stitched along the full length and through the shell material only; stitching shall not penetrate the moisture barrier insert between the two layers to insure greater thermal protection and reduced water penetration. A corresponding strip of 1½ inch wide by 9 inch long FR Velcro® hook fastener tape shall be quadruple stitched to the outside right front body panel securing the fly in a closed position.
	Appropriate male and female snap fastener halves shall be installed at the leading edge of the waistband for the purpose of further securing the trousers in the closed position.
	ComplyException
	BELT
	Each trouser shall include a 2" wide black. Nomex [®] belt with an adjustable hi-temp thermoplastic buckle serving as the exterior primary positive locking closure. Sizing adjustments shall be provided by a self locking 2" thermoplastic buckle; this buckle shall also provide a quick-release mechanism for donning and

doffing. The belt shall be attached to the two front body panels of the trouser beginning at the side seams. The belt shall run through tunnels constructed of black 7½ oz Nomex[®] outer shell material protecting it from damage. The tunnels will begin at the side seams and terminate at the front of the trouser exposing the buckle. A single belt loop constructed of a double layer of black 7½ oz Nomex® measuring approximately ½ inch by 3 inches shall be attached to the topside of the right side tunnel. The belt loop will be located approximately 2 inches from the tunnel opening for storage of the belt tab.

Comply	Exception

AXTION KNEE

The outer shell of the trouser legs shall be constructed with horizontal expansion pleats in the knee area with corresponding darts in the liner to provide added fullness for increased freedom of movement and maximum flexibility. Two expansion pleats measuring approximately 1 inch deep, shall be installed along both the inseam and outseam on each leg in the knee area. The pleats shall be folded to open outwardly towards the side seams to insure no restriction of movement. The AXTION knee will be installed proportionate to the trouser inseam, in such a manner that it falls in an anatomically correct knee location.

The liner system shall be constructed with four darts per leg in the front of the knee. Two will be located above the knee (one on each side) and two will be located below the knee (one on each side). Each dart will be approximately 2 inches long. The darts in the liner provide a natural bend at the knee. The darts in the liner work in conjunction with the expansion panels in the outer shell to increase freedom of movement when kneeling, crawling, climbing stairs or ladders, etc.

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ComplyException
LINER KNEE THERMAL ENHANCEMENT
An additional layer of specified thermal liner and moisture barrier material, measuring a minimum of 7" x 10", will be sewn to the knee area of the liner system for added CCHR protection and increased thermal insulation in this high compression area. The knee thermal enhancement layers shall be sandwiched between the thermal liner and moisture barrier layers of the liner system and shall be stitched to the thermal liner layer only. Thermal scraps shall not be substituted for full-cut fabric padding. Smaller CCHR reinforcements shall not be considered acceptable since they provide far less area of coverage.
ComplyException
KNEE REINFORCEMENTS
The knee area shall be reinforced with black suede leather. The knee reinforcement shall be slightly offset to the outside of the leg to insure proper coverage when bending, kneeling and crawling. The knee reinforcements shall measure 10 inches wide by 12 inches high and shall be double stitched to the outside of the outer shell in the knee area for greater strength and abrasion resistance. Knee reinforcements of a smaller size do not provide the same protective coverage and shall be considered unacceptable.
Black Dragonhide™ material or gray suede leather are also available knee reinforcements.
ComplyException
PADDING UNDER KNEE REINFORCEMENTS
Padding for the knees shall be accomplished with one layer of SILIZONE™ foam sandwiched between the shell and the knee reinforcement layers.
ComplyException

EXPANSION (BELLOWS) POCKETS

An expansion pocket, measuring approximately 2 inches deep by 10 inches wide by 10 inches high shall be double stitched to the side of each leg straddling the outseam above the knee and positioned to provide accessibility. The lower half of each expansion pocket shall be reinforced with an additional layer of outer shell material on the inside. Two rust resistant metal drain eyelets shall be installed on the

underside of each expansion pocket to facilitate drainage of water. The pocket flaps shall be rectangular in shape, constructed of two layers of outer shell material and shall measure 3 inches deeper than the pocket expansion and ½ inch wider than the pocket. The upper pocket corners shall be reinforced with proven backtacks, and pocket flaps shall be reinforced with bartacks. The pocket flaps shall be closed by means of flame resistant FR Velcro® fastener tape. Two pieces of 1½ inch by 3 inch FR Velcro® hook fastener tape shall be installed vertically on the inside of each pocket flap (one piece on each end). Two corresponding pieces of 1½ inch by 3 inch FR Velcro® loop fastener tape shall be installed horizontally on the outside of each pocket near the top (one piece on each end) and positioned to engage the hook fastener tape.

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-	Comply	Exception	
OPTIONAL POCKET DIVIDER			
The pocket shall include a self ma	terial divider. (locatio	on to be determined at time of order)	
-	Comply	Exception	
TROUSER CUFF REINFORCEM	ENTS		e
			1 1 11 .

The cuff area of the trousers shall be reinforced with black suede leather. The cuff reinforcement shall not be less than 2 inches in width (3 inches for self or Black Dragonhide™) and folded in half, approximately one half inside and one half outside the end of the legs for greater strength and abrasion resistance. The cuff reinforcement shall be double stitched to the outer shell for a total of four rows of stitching. This independent cuff provides an additional layer of protection over a hemmed cuff. Two Nomex® snap tabs (one each side), measuring approximately 1 inch long shall be bartacked to the inside of each leg of the outer shell approximately three inches from the bottom of the trouser leg. A female half of the snap fastener shall be installed at the end of each tab and shall align with the male snap fastener halves installed at the bottom of the trouser thermal liner/moisture barrier. The tab mounted snap fasteners shall secure the trouser thermal liner/moisture barrier to the outer shell within three inches of the cuff. Trousers that are turned and stitched at the cuff, as opposed to an independent cuff reinforcement, do not provide the same level of abrasion resistance and shall be considered unacceptable.

Black Dragonhide™ material or gray suede leather are also available cuff reinforcements.

Com	iplyException	

PADDED RIP-CORD SUSPENDERS & ATTACHMENT

On the inside waistband shall be attachments for the standard "H" style "Padded Rip-Cord" suspenders. There will be four attachments total – 2 front, 2 back. The suspender attachments shall be constructed of a double layer of black Nomex[®] measuring approximately ½ inch wide by 3-inches long. They shall be sewn in a horizontal position on the ends only to form a loop. The appearance will be much like a horizontal belt loop to capture the suspender ends.

A pair of "H" style "Padded Rip-Cord" suspenders shall be specially configured for use with the trousers. The main body of the suspenders shall be constructed of 2 inch wide black webbing straps. The suspenders shall run over each shoulder to a point approximately shoulder blade high on the back, where they shall be joined by a 2 inch wide horizontal piece of webbing measuring approximately 8-inches long, forming the "H". This shall prevent the suspenders from slipping off the shoulders. The shoulder area of the suspenders will be padded for comfort by fully encasing the webbing with aramid batting and wrap-around black Nomex®..

The rear ends of the suspenders will be sewn to 2-inch wide elasticized webbing extensions measuring approximately 8-inches in length and terminating with thermoplastic loops. The forward ends of the suspender straps shall be equipped with specially configured black powder coat non-slip metal slides with teeth. Through the metal slides will be the 9 inch lengths of strap webbing "Rip-Cords" terminating with thermoplastic loops on each end. Pulling on the "Rip-Cords" shall allow for quick adjustment of the suspenders.

Threaded through and attached to the thermoplastic loops on the forward and rear ends of the suspenders will be black Nomex[®] suspender attachments incorporating two snap fasteners. The Nomex[®] suspender attachments are to be threaded through the suspender attachment loops on the inside waistband of the trousers. The Nomex[®] suspender attachments will then fold over and attach to themselves securing the suspender to the trousers.

suspender to the trousers.
ComplyException
AXTION SEAT
The rise of the rear trouser center back seam, from the top back of the waistband to where it intersects the inside leg seams at the crotch, shall exceed the rise at the front of the trouser by 8-inches. The longer rear center back seam provides added fullness to the seat area for extreme mobility without restriction when stepping up or crouching and will be graded to size. This feature in combination with other design elements will maintain alignment of the knee directly over the knee pads when kneeling and crawling.
ComplyException
REVERSE BOOT CUT
The outer shell trouser leg cuffs will be constructed such that the back of the leg is approximately 1 inch shorter than the front. The liner will also have a reverse boot cut at the rear of the cuff and a concave cut at the front to keep the liner from hanging below the shell. This construction feature will minimize the chance of premature wear of the cuffs and injuries due to falls as a result of "walking" on the trouser cuffs. Trousers that have "cut-outs" in the back panel rather than a contoured boot cut shall be considered unacceptable.
ComplyException
THIRD PARTY TESTING AND LISTING PROGRAM
All components used in the construction of these garments shall be tested for compliance to NFPA Standard #1971 (2007 revision) by Underwriters Laboratories (UL). Underwriters Laboratories shall certificant list compliance to that standard. Such certification shall be denoted by the Underwriters Laboratories certification label.
ComplyException
LABELS
Appropriate warning label(s) shall be permanently affixed to each garment. Additionally, the label(s) shall include the following information.

Underwriters Laboratories classified mark
Manufacturer's name
Manufacturer's address
Manufacturer's garment identification number

Compliance to NFPA Standard #1971 - 2007 edition

Date of manufacture	e	e promote medical section of	
Fiber contents			
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ISO CERTIFICATION / REGISTRATI	ON	9 E	×
The protective clothing manufacturer satisfactory level of quality. Indicate be checking either "Yes" or "No" in the sp	elow whether the ma		
	Yes	No	
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WARRANTY:			
The manufacturer shall warrant these workmanship for their serviceable life	-		als and
	Comply	Exception	
EXCEPTIONS TO SPECIFICATIONS	5		
Any and all exceptions to the above s pages for exceptions, if necessary.	specifications must b	e clearly stated for each heading.	Use additiona
COUNTRY OF ORIGIN			
The Garments shall be manufactured	I in the United States	3.	
SIZING BY VENDOR:			
Both male and female sizing samples	s shall be available.		